

User Manual

MASTER-K80S

LS Programmable Logic Controller



Safety Instructions

- Read this manual carefully before installing, wiring, operating, servicing or inspecting this equipment.
- Keep this manual within easy reach for quick reference.

2.2.2 K80S Series System Equipment

Section	Items	Models	Description	Remark
Basic	Base Unit	K7M-DR10S K7M-DR10S/DC K7M-DT10S	- I/O Points - 6 DC inputs / 4 relay outputs (K7M-DR10S, K7M-DR10S/DC) - 6 DC inputs / 4 TR outputs (K7M-DT10S) - Program capacity : 48 kbytes - Built-in function -High-speed counter : Phase1 16 kHz, phase2 8 kHz 1channel -pulse output : 1 × 2 kHz -pulse catch : pulse width 0.2ms, 4 points -external contact point interrupt: 0.4ms, 8points -input filter: 0 ~ 15ms (all input) -PID control function -RS-232C communication, RS-485 communication	
		K7M-DR20S K7M-DR20S/DC K7M-DT20S	- I/O Points - 12 DC inputs / 8 relay outputs (K7M-DR20S, K7M-DR20S/DC) - 12 DC inputs / 8 TR outputs (K7M-DT20S) - Program capacity : 48 kbytes - Built-in function -High-speed counter : Phase1 16 kHz, phase2 8 kHz 1channel -pulse output : 1 × 2 kHz -pulse catch : pulse width 0.2ms, 4 points -external contact point interrupt: 0.4ms, 8points -input filter: 0 ~ 15ms (all input) -PID control function -RS-232C communication	
		K7M-DR30S K7M-DR30S/DC K7M-DT30S	- I/O Points - 18 DC inputs / 12 relay outputs (K7M-DR30S, K7M-DR30S/DC) - 18 DC inputs / 12 TR outputs (K7M-DT30S) - Program capacity : 48 kbytes - Built-in function -High-speed counter : Phase1 16 kHz, phase2 8 kHz 1channel -pulse output : 1 × 2 kHz -pulse catch : pulse width 0.2ms, 4 points -external contact point interrupt: 0.4ms, 8points -input filter: 0 ~ 15ms (all input) -PID control function -RS-232C communication	

Chapter 2. System Configuration

Section	Items	Models	Description	Remark
Basic	Base Unit	K7M-DR40S K7M-DR40S/DC K7M-DT40S	- I/O Points - 24 DC inputs / 16 relay outputs (K7M-DR40S, K7M-DR40S/DC) - 24 DC inputs / 16 TR outputs (K7M-DT40S) - Program capacity : 48 kbytes - Built-in function -High-speed counter : Phase1 16 kHz, phase2 8 kHz 1channel -pulse output : 1 × 2 kHz -pulse catch : pulse width 0.2ms, 4 points -external contact point interrupt: 0.4ms, 8points -input filter: 0 ~ 15ms (all input) -PID control function -RS-232C communication	
		K7M-DR60S K7M-DR60S/DC K7M-DT60S	- I/O Points - 36 DC inputs / 24 relay outputs (K7M-DR60S, K7M-DR60S/DC) - 36 DC inputs / 24 TR outputs (K7M-DT60S) - Program capacity : 48 kbytes - Built-in function -High-speed counter : Phase1 16 kHz, phase2 8 kHz 1channel -pulse output : 1 × 2 kHz -pulse catch : pulse width 0.2ms, 4 points -external contact point interrupt: 0.4ms, 8points -input filter: 0 ~ 15ms (all input) -PID control function -RS-232C communication	
Expansion module	Digital I/O module	G7E-DR10A	- I/O points -6 DC inputs / 4 relay outputs	
	A/D-D/A Composite module	G7F-ADHA	A/D : 2 channel , D/A : 1 channel	
	A/D conversion module	G7F-AD2A	A/D : 4 channel	
	Analog timer module	G7F-AT2A	- Points : 4points - Digital output range : 0~200	
	Communication I/F module	G7L-CUEB	RS-232C : 1 channel	
		G7L-CUEC	RS-422 : 1 channel	
		G7L-DBEA	DeviceNet I/F module	
		G7L-FUEA	FieldBus I/F module	
		G7L-PBEA	Profibus I/F module	

Chapter 3. General Specifications

3.1 General specifications

The following shows the general specifications of the MASTER-K series.

No.	Item	Specifications					References
1	Operating ambient Temperature	0 ~ 55 °C					
2	Storage ambient Temperature	−25 ~ +70 °C					
3	Operating ambient Humidity	5 ~ 95%RH, non-condensing					
4	Storage ambient Humidity	5 ~ 95%RH, non-condensing					
5	Vibrations	Occasional vibration			-		IEC 61131-2
		Frequency	Acceleration	Amplitude	Sweep count		
		$10 \leq f < 57\text{Hz}$	—	0.075mm	10 times for each X, Y, Z axis		
		$57 \leq f \leq 150\text{Hz}$	9.8m/s ² {1G}	—			
		Continuous vibration					
		Frequency	Acceleration	Amplitude			
		$10 \leq f < 57\text{Hz}$	—	0.035mm			
$57 \leq f \leq 150\text{Hz}$	4.9m/s ² {0.5G}	—					
6	Shocks	● Maximum shock acceleration: 147 m/s ² {15G} ● Duration time: 11ms ● Pulse wave: half sine pulse (3 shocks per axis, on X, Y, Z axis)					IEC 61131-2
7	Noise Immunity	Square wave Impulse noise	± 1,500 V				LGIS' Internal Standard
		Electronic discharge	Voltage: 4 kV (Discharge by contact)				IEC 61131-2, IEC 1000-4-2
		Radiated electromagnetic field noise	27 ~ 500 MHz, 10 V/m				IEC 61131-2, IEC 1000-4-3
		Fast transient & burst noise	Item	Power supply	Digital I/O (>24V)	Digital I/O (<24V) Analog I/O Interface	IEC 61131-2 IEC 1000-4-4
			Voltage	2kV	1kV	0.25kV	
8	Atmosphere	Free of corrosive gases and excessive dust					IEC61131-2
9	Altitude	Up to 2,000m					
10	Pollution degree	2					
11	Cooling method	Air-cooling					

REMARK

- 1) IEC (International Electrotechnical Commission): An international civilian institute who establishes international standards in area of electric and electronics.
- 2) Pollution degree: An indicator, which indicates pollution degree, which determine insulation performance of equipment.
Pollution degree 2 : Normally, only non-conductive pollution occurs. Occasionally, however, a temporary conductivity caused by condensation shall be expected.